

Nov 15



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6500X01611-W142H-3T-

1

Job Sheet 172151



Part No: RBW6500X01611-W142H-3T-1 Job Qty: 5 ea

Part Name: TBD



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/13/18

Job Tracking No:

Due Date: 8/31/18 Dec 4.

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW6500X01611-W142H-3T Rev 1 IPP Rev A 18.02.07 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		8/31/18	0.00	0.00	Start Up Machining-3		FRED 18-11-14
100	Bandsaw	5 pcs		8/31/18	0.00	0.50	Bandsaw1		FRED 18-11-14
110	Lathe Conv	5 pcs		8/31/18	0.00	1.67	Lathe Conv-1		FRED 18-11-14
120	QC	5 pcs		8/31/18	0.00	0.00	QC2 Machining-4		FRED 18-11-14
130	QC	5 pcs		8/31/18	0.00	0.00	QC8 Machining-4		FRED 18-11-14
150	Outsource	5 pcs		8/31/18	0.00	0.00	Outsource4		D.P 18-11-17
160	Packaging	5 pcs		8/31/18	0.00	0.00	Packaging2		DEC 18-11-28
170	QC	5 pcs		8/31/18	0.00	0.00	QC6		NOV 30 2018
180	Packaging	5 pcs		8/31/18	0.00	0.00	Packaging3-1		DEC 03 2018
190	QC21-SA	5 Ea		8/31/18	0.00	0.00	QC21		9-89

Part Op 100 - Cut blanks to 1.0"

Descriptions: 110 - 1-Machine as per DWG 2-Deburr

120 - 1-Engrave T/N & S/N number as required Using Marktronic engraver as per DWG.

150 - Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R5.000	6061-T6 Round Bar 5.000"	4000 ft (.08 ea)	90-Start up Operation	M130490

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R5.000	0	9	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S127718



Part: RBW6500X01611-W142H-3T-1

Job No: 172151

Serial No/Batch: S127718

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 11/14/18

Part Specifications

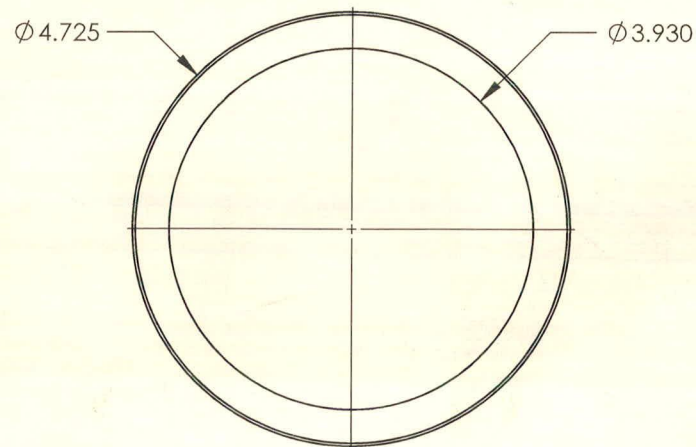
Specifications could not be found.

Plex 11/13/18 10:25 AM dart.villeneuve.jonathan

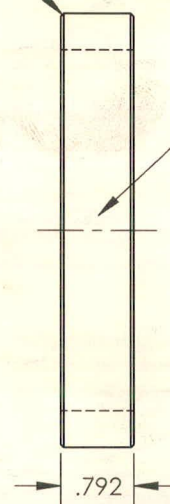
NOV 11 1908

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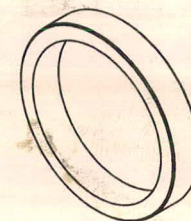
REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	



2X .03 X 45°



ENGRAVE T/N, S/N,
MADE IN USA



(-1)
SEAL SUPPORT

DART AEROSPACE	
TITLE TGB OUTPUT OIL SEAL REMOVAL AND PRESS TOOL	
DWG NO. RBW6500X01611-W142H-3T-1	REV 1
MAT'L 6061	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± .5°	FINISH BLACK ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE
SHEET 2 OF 4	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041765**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041765
PO Date: 11/19/18
Due Date: 11/28/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	172151	RBW6500X01611-W142H-3T-1	-Issue P/O to Groupe Altech: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	11/28/18	5 pcs	0 pcs	5 pcs	\$24.00/pcs	\$120.00

SX

NOV 30 2018

DAS
68
9-89

Grand Total: \$120.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

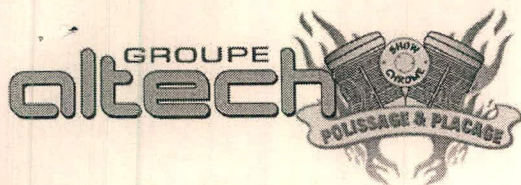
A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

CT

Plex 11/19/18 11:35 AM dart.tsimiklis.chrisoula

1880
20
1880



Certificat de Conformité / Certificate of Compliance

(014582-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

014582- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courrier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
30-Nov-2018		Aman			041765			
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBW6500X01611-W142H-3T-1 Rev.	RBW6500X01611-W142H-3T-1 01-ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 2	ANODIZE CH	5	5	0	0	0 DAS 68 9-89

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.

SAC
83
00-0